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D427-659-011
Job Sheet 197661



Part No: D427-659-011

Job Qty: 1 pcs ✓

Part Name: 427 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/12/19

Job Tracking No:

Due Date: 7/29/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 17944

Note: DWG REV H IPP Rev:A New Issue 07-01-03 JLM IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC IPP
Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
160	Packaging 1 - Pick Kit	1 pcs	7/29/19	7/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	0.2	
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S201090



Part: D427-659-011

Job No: 197661

Serial No/Batch: S201090

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH02-19 Issue 1, FAA-STD SR015321

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THU 7-25-2018 →

				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
170 QC 4	1 pcs	7/29/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	DAS
				QC 4 - 46	75
				QC 4 - 68	9-89
				QC 4 - 72	
				QC 4 - 74	JUL 2 9 2019
				QC 4 - 75	
180 Packaging 3-1 - Stock - B4B	1 pcs	7/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	75
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	JUL 2 9 2019
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
185 DC - 1 - B4B	1 pcs	7/29/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89 JUL 2 9 2019
190 QC 21 - FG	1 pcs	7/29/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89 JUL 2 9 2019

Part Op 160 - (Pick Kit)

Descriptions: 170 - (QC4- 100% Inspect kits for completeness)

180 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD427-659-011

185 - (Document Control) Photocopy bluefile and create labels per PPP D427-659-011 CHG001
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2274	Bearpaw 19" X 24"	2 pcs (2 ea) ✓	160-Packaging 1 - Pick Kit	S 196989 ✓
AN4-15A	Bolt	12 Ea (12 ea) ✓	160-Packaging 1 - Pick Kit	S 193406 ✓
D2182B050	Clamp Cushion Black 5.0 " Long	6 pcs (6 ea) ✓	160-Packaging 1 - Pick Kit	S 193751 ✓
D2274	Radius Block	12 pcs (12 ea) ✓	160-Packaging 1 - Pick Kit	S 183327 ✓
D2438	Clamp	6 pcs (6 ea) ✓	160-Packaging 1 - Pick Kit	S 192106 ✓
D2529	Washer	12 pcs (12 ea) ✓	160-Packaging 1 - Pick Kit	S 194981 ✓
MS21042L4	Nut	12 Ea (12 ea) ✓	160-Packaging 1 - Pick Kit	S 198112 ✓
NAS1149D0463J	Washer	12 Ea (12 ea) ✓	160-Packaging 1 - Pick Kit	S 190112 ✓
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
160-Packaging 1 - Pick Kit	AN4-15A	12	536	0
	D2182B050	6	51	0
	D2274	12	275	0
	D2432	2	18	0
	D2438	6	45	0
	D2529	12	1,044	0
	MS21042L4	12	2,994	0
	NAS1149D0463J	12	4,286	0
Part Specifications				
Specifications could not be found.				

Plex 7/24/19 8:15 AM dart.lacelle.linda

Master Unit No 011074

32.4 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D427-659-011	13 lb	0.0 in	0.0 in-lb	251.1 in	3264 in-lb
Bearpaw Installation	5.9 kg	0.0 m	0.0 m-kg	6.38 m	37.6 m-kg
D427-659-013	53 lb	0.0 in	0.0 in-lb	208.6 in	11056 in-lb
Bearpaw/Ski Installation	24.0 kg	0.0 m	0.0 m-kg	5.30 m	127.2 m-kg

32.5 PARTS LIST

Qty -013	Qty -011	Part Number	Description
X		D427-659-013	BEARPAW/SKI INSTALLATION
1	X	D427-659-011	BEARPAW INSTALLATION
18	6	D2182B050	RUBBER CUSHION
36	12	D2274	RADIUS BLOCK
	2	D2432F	BEARPAW
18	6	D2438	CLAMP
16	12	D2529	WASHER
2		D3003-1	SKI-FWD SECTION
2		D3004-1	SKI-CENTER SECTION
2		D3005-041	WEARPLATE
2		D3006-041	WEARPLATE
36	12	AN4-15A	BOLT
36	12	AN960JD416	WASHER
36	12	MS21042L4	NUT (OR MS21042-4)